

## PEXA Minitank Installation Guide.

These procedures apply to the following Minitank products which are suitable for materials that do not need to be agitated (such as Aerrowave® Primer 2001 and Topcoat 3003).

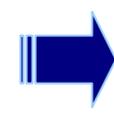
- Pexa Minitank 1.0 – 15L nominal

- Pexa Minitank 2.0 - 5L nominal

\* Plus excess capacity

### 1) Installation

- Select a location on a clear wall or above a workbench to permit easy viewing of the dispenser whilst not being too high to prevent easy refilling.
- Drill and plug the wall using a spirit level and fix the wall bracket using the fixings provided. Take care to mark the centres carefully through the holes.
- Hang the Minitank from the bracket. Ensure that the Minitank is secure.



## 2) Filling from empty

Before filling, wash the Minitank out with a solvent compatible with the product to be filled. For Aerowave® products, demineralised water is suitable. Drain the solvent through the dispense valve.



Pour up to 3 x 5 litres (Minitank 1.0) or 1 x 5 Litres (Minitank 2.0) of the same batch number of product into the Minitank and replace the lid.

Complete an index card to place in the card slot stating the following information:

- Product Name

- Batch Number

- Expiry Date.



## 3) Refilling

If the Minitank is empty and needs to be cleaned then clean thoroughly with an appropriate solvent to remove product residue and repeat step 2 above.

If the Minitank is part filled and is being topped up with the same batch of product as already in the Minitank, then check the volume remaining and make sure not to over fill with new product. Top up the Minitank by pouring more of the same batch of product into it.



If the Minitank is being topped up with a different batch of the same product, then ensure that not more than 500ml of the previous product remains in the Minitank (about 2¾" = 70mm depth using a dip stick for Minitank 1.0). Then add at least 10 litres of the new batch to the Minitank. This ensures not more than 5% of the old batch is mixed with the new, this is considered an acceptable level of batch mixing. Cross out the old batch data from the index card and write the new batch data on the card.

#### **4) Dispensing Operation**



**Closed**



**Open**

Prior to dispensing slide the breather hole cover to one side to allow air into the Minitank. Hold an empty container (such as a graduated measuring cup) underneath the dispense nozzle. Turn the valve to the side to the degree necessary for the desired product flow speed. Turn the valve back to stop the flow. Finally recover the aeration hole using the slider on the lid of the Minitank.

