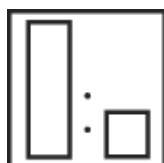


AEROWAVE 2002 USER GUIDE



Aerowave 2002
Curing Solution 6005

Volume (v/v)
3 parts
1 part

Weight (w/w)
100 parts
28 parts

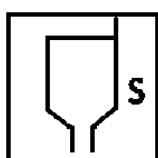
Preparation:

When mixing <1L, mix by weight (see table)

Do not shake

Do not add water

Mixed ml	AW2002 gm	AW6005 gm
108	100	28
433	400	112
757	700	196
1082	1000	280



35-65 seconds ISO cup #4

17-30 seconds Gardner signature Zahn Cup #2

Note: stir the mixed components thoroughly shortly before measuring the viscosity

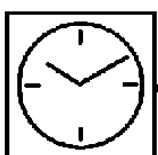
Pot life - 4 hours



Spray a homogenous wet and closed coat

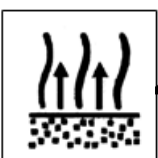
Dry film thickness 15 - 25 μm

Use Electrostatic spray equipment designed for application of water-based products



Surface dry/recoat time – 30 min @ 21°C. 15 min @ 60°C. 10 min @ 80°C

Maximum recoat time = 7 days @ 15 - 23°C. If exceeded, recondition the surface with Scotch-Brite® type A very fine



Allow ambient flash-off time 5 minutes with sufficient air movement before entering the oven



Air - 1.2mm - 1.6mm nozzle orifice

HVLP - 1.2mm - 1.6mm nozzle orifice

Air Electrostatic - 1.2mm - 1.5mm orifice

Airless/Air Assist - .0009 - .013 inch, angle 40° - 60°

Complies with ABP 4-1123, AIMS 04-04-002/035/045, 80-T-35-5035