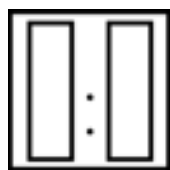


AEROWAVE 3003 USER GUIDE



	Volume (v/v)	Weight (w/w)
Aerowave 3003	1 part	100 parts
Curing Solution 6007	1 part	74 parts

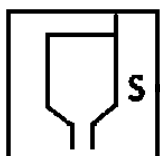
Preparation:

When mixing <1L, mix by weight (see table)

Do not shake

Do not add water

Mixed ml	AW3003 gm	AW6007 gm
143	100	74
571	400	296
857	600	444
1000	700	518



35-65 seconds ISO cup #4

17-30 seconds Gardner signature Zahn Cup #2

Note: stir the mixed components thoroughly shortly before measuring the viscosity

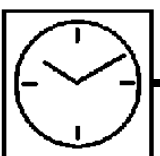
Pot life - 4 hours



Spray a homogenous wet and closed coat

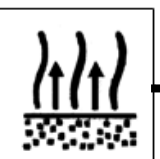
Dry film thickness 20 - 30 μm

Use Electrostatic spray equipment designed for application of water-based products



Surface dry/recoat time – 30 min @ 21°C. 15 min @ 60°C. 10 min @ 80°C

Maximum recoat time = 7 days @ 15 - 23°C. If exceeded, recondition the surface with Scotch-Brite® type A very fine



Allow ambient flash-off time 5 minutes with sufficient air movement before entering the oven



Air - 1.2mm - 1.6mm nozzle orifice

HVLP - 1.2mm - 1.6mm nozzle orifice

Air Electrostatic - 1.2mm - 1.5mm orifice

Airless/Air Assist - .0009 - .013 inch, angle 40° - 60°

Complies with ABP 4-2130, AIMS 04-04-003/40/45, 80-T-35-5130