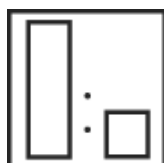


# AEROWAVE 2001 USER GUIDE



Aerowave 2001  
Curing Solution 6005

Volume (v/v)  
3 parts  
1 part

Weight (w/w)  
100 parts  
28 parts

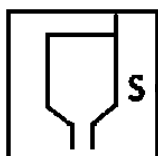
Preparation:

**When mixing <1L, mix by weight (see table)**

**Do not shake**

**Do not add water**

Mixed ml	AW2001 gm	AW6005 gm
108	100	28
433	400	112
757	700	196
1082	1000	280



35-65 seconds ISO cup #4

17-30 seconds Gardner signature Zahn Cup #2

Note: stir the mixed components thoroughly shortly before measuring the viscosity

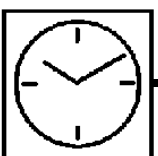
Pot life - 6 hours



Spray a homogenous wet and closed coat

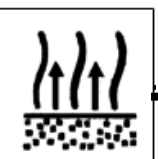
Dry film thickness 15 - 25  $\mu\text{m}$

Use Electrostatic spray equipment designed for application of water-based products

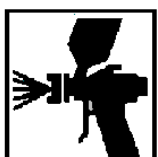


Surface dry/recoat time – 1 hour @ 21°C. 20 min @ 60°C. 10 min @ 80°C

Maximum recoat time = 7 days @ 15 - 23°C. If exceeded, recondition the surface with Scotch-Brite® type A very fine



Allow ambient flash-off time 5 minutes with sufficient air movement before entering the oven



Air - 1.2mm - 1.6mm nozzle orifice

HVLP - 1.2mm - 1.6mm nozzle orifice

Air Electrostatic - 1.2mm - 1.5mm orifice

Airless/Air Assist - .0009 - .013 inch, angle 40° - 60°

Complies with ABP 4-1123, AIMS 04-04-001/3/4/38/40/42, 80-T-35-5030