AEROWAVE 2002 USER GUIDE

<table>
<thead>
<tr>
<th>Volume (v/v)</th>
<th>Weight (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aerowave 2002</td>
<td>3 parts</td>
</tr>
<tr>
<td>Curing Solution 6005</td>
<td>1 part</td>
</tr>
</tbody>
</table>

**Preparation:**

**When mixing <1L, mix by weight (see table)**

**Do not shake**

**Do not add water**

<table>
<thead>
<tr>
<th>Mixed ml</th>
<th>AW2002 gm</th>
<th>AW6005 gm</th>
</tr>
</thead>
<tbody>
<tr>
<td>108</td>
<td>100</td>
<td>28</td>
</tr>
<tr>
<td>433</td>
<td>400</td>
<td>112</td>
</tr>
<tr>
<td>757</td>
<td>700</td>
<td>196</td>
</tr>
<tr>
<td>1082</td>
<td>1000</td>
<td>280</td>
</tr>
</tbody>
</table>

35-65 seconds ISO cup #4
17-30 seconds Gardner signature Zahn Cup #2

Note: stir the mixed components thoroughly shortly before measuring the viscosity

Pot life - 4 hours

Spray a homogenous wet and closed coat
Dry film thickness 15 - 25 μm

Use Electrostatic spray equipment designed for application of water-based products

Surface dry/recoat time – 30 min @ 21°C. 15 min @ 60°C. 10 min @ 80°C
Maximum recoat time = 7 days @ 15 - 23°C. If exceeded, recondition the surface with Scotch-Brite® type A very fine

Allow ambient flash-off time 5 minutes with sufficient air movement before entering the oven

Air - 1.2mm - 1.6mm nozzle orifice
HVLP - 1.2mm - 1.6mm nozzle orifice
Air Electrostatic - 1.2mm - 1.5mm orifice
Airless/Air Assist - .0009 - .013 inch, angle 40° - 60°

Complies with ABP 4-1123, AIMS 04-04-002/035/045, 80-T-35-5035

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Revision 1